carefully and reasonably.

Contents

Cor	ntents		
1	Application	Out of range indication	yes
2.	Technical data	below range	LO
3.	Measurements of wood moisture	over range	HI
	contents Measurements of building mate- rials moisture contents Measurements of air humidity	Number of wood types	3 groups (12 types + 270 exotic types)
	Measurements of air humidity and temperature Examples of application	Wood temp. range	0°C - 50°C (32°F - 122°F)
	1. Measurement of moisture	Display	LCD, dedicated
	contents in concrete floor	Accuracy	
	 Measurement of moisture contents in plaster Surface temperature 	air humidity (in 20ºC)	± 2% within range 20 – 85%
	 4. Dew point temperature measurement 		± 3% within ranges 0 - 20% and 85 - 100%
6.	5. Measurement of moisture	air temperature	± 1°C (±2°F)
7.	contents in exotic wood types 6. Measurement of moisture contents in very dry wood Storage and batteries Guarantee and repairs	wood moisture contents	± 1% within range 6 – 15% ± 2% within range 16 – 28%
	ention:		over 28% - ap- prox. measure- ment
	e device can be turned on and off	Resolution	
	pressing and holding both SELECT WOOD TEMP, buttons simulta-	air humidity	0.5 % RH
	usly.	air temperature	0.5°C (0.5°F)
Moi	sture Meter HYGROPEN is an elec- nic device and should be operated	wood moisture cont.	0.1%

Sonsor types

Sensor types	
air humidity	capacitance (HUMIREL)
air temperature	resistance (HUMIREL)
Power	12V (bat. 23A)
Battery life	2000 measure- ments
Auto power off	yes, after 5 min.
Low power indication	yes
Size	160 x 27 x 15 mm
Guarantee	12 months

3. Measurements of wood moisture contents

3.1 <u>Preparing the instrument for</u> <u>measurements</u>

To prepare the device for measurements of wood moisture contents proceed with the following steps:

- turn the device on by pressing both SELECT and WOOD TEMP. simultaneously,
- remove the cap protecting the needles,
- use SELECT to choose the appropriate group of wood types (WOOD 1 or WOOD 2 or WOOD 3); a table containing most popular wood types is on the back of the device,

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Limitations

This guarantee does not cover damages caused by the use of excessive force while inserting the device into the wood.

This warranty becomes null and void if you fail to pack your Moisture Meter in a manner consistent with the original product packaging and damage occurs during product shipment.

This warranty does not cover: circumstance beyond our company's control; service required as the result of unauthorized modifications or service; misuse, abuse; failure to follow our company operating or maintenance instructions.

Repair or replacement without charge is our company's only obligation under this warranty. Our company will not be responsible for any special, consequential or incidental damages resulting from the purchase, use, or improper functioning of this equipment regardless of the cause. Such damages for which our company's will not be responsible include, but are not limited to, loss of revenue or profit, downtime costs, loss of use of the equipment, cost of any substitute equipment, facilities of services, or claims of your customers for such damages.

We recommend that to prevent faulty results in measurements please check your meter reading results within an adequate time period (e.g. 2 years) by appropriate standard tests. - 4 -

1. Application

Moisture Meter HYGROPEN is a universal, state-of-the-art, electronic device for measuring moisture contents in wood, building materials and also air humidity and temperature. It is particularly useful for:

- wood moisture contents measurements,
- measurements of moisture contents in plywood (parquet) and concrete floors,
- evaluation of moisture contents in buildings,
- evaluation of atmospheric conditions (air humidity and temp.).

Despite it's small size the device provides results of very high accuracy. This is achieved by the usage of a special microprocessor and high quality humidity and temperature sensors. The device is very user friendly. The measurement of wood moisture contents includes wood type and temperature compensation.

2. Technical data

Measuring range

air humidity	0 - 100 % RH
air temperature	-5°C to 50°C
dew point temp.	-9°C to 50°C
wood moisture contents	6 - 60%
building materials moisture contents	indicator

GUARANTEE

The manufacturer guarantees the correct functioning of the Wood Moisture Meter HYGROPEN under normal use for a period of 12 months:

serial number

production date

()

7. Storage and batteries

The instrument is equipped with a power level control unit. When the power drops below acceptable level a sign "BAT" appears on the LCD. This indicates that the battery has expired and should be replaced with a new one. To replace the battery unscrew only one screw at the backside of the device furthest from the needles. Replace the battery. Pay attention to the correct polarity.

Store the device in a dry place. Should the device not be used for a period longer than 2 weeks it is recommended to remove the battery before storage.

8. Guarantee and repairs

TANEL warrants the Moisture Meter to be free from malfunction and defects in both materials and workmanship for one year (12 Months) from the date of purchase.

If the Moisture Meter does not function properly during the warranty period due to defects in either materials or workmanship, our company will, at its option, either repair or replace the instrument without charge, subject to the conditions and limitations stated herein. Such repair service will include any necessary adjustments and replacement parts.

- 7 -
- use WOOD TEMP. to select the measured or estimated wood temperature (the step is 5°C). The selected temperature will be displayed in the upper left corner of the LCD.
- 3.2 Moisture contents measurement

Slowly insert the needles into the wood. Do not use excessive force. A line connecting the needles should be perpendicular to the fibers of the wood (fig. 3.1). For moisture contents below 20% the way of measuring (perpendicular or parallel to the fibers) has no noticeable influence on the result.



Fig. 3.1

If the wood is very hard and there is a danger of damaging (breaking) the device or the needles, use extra nails. Hammer two nails (1,5 mm thick) in the wood 15 mm apart and then touch the heads of the nails with the needles of the device (fig. 3.2). Read the result (for exotic wood types see chapter 6.5).

Seraya, red +yell.
Sikon
Spruce Western
White
Shore-pine
Sucamore
Sugi
Sweet-chestnut
Sweetgum
Tchitola
Thuya-Maser
Tangile
Toosca
Tupelo
Umbrella-tree
Walnut, americ.
West-indian-locust
Whitewood
White-afara
White-peroba
Willow
Wood-fiber
insulating panels
Yang
Yemane
Yew

- 20 -

Group 4 (G = 1.10)

hagony nsonia ranti, dark red ranti, light red

If the result is below 17.0 and there is a DRY sign displayed over it, it indicates that the floor is dry. If the result is between 17.0 and 20.0 and the signs DRY and WET are displayed alternately, it indicates that the floor is almost dry.

-9-

If the result is over 20.0 and there is a WET sign displayed over it, it indicates that the floor is wet and reguires additional drying.

A very rough estimate of moisture contents in concrete can be calculated as $\frac{1}{8}$ of the displayed result. Example: the result of 24.0 indicates that the moisture contents in concrete is approximately 24 : 8 =3.0%.

5. Measurements of air humidity and temperature

Moisture Meter HYGROPEN can be used to measure relative humidity and temperature of the air. The sensors are located below the slits in the forward part of the device. To enable the air flow to the sensors move the cap half way or remove it completely.

To measure relative humidity use SELECT to choose AIR RH.

To measure temperature use SELECT to choose AIR TEMP. The LCD will present two numbers:

- in the middle air temp. (°C),
- in the upper left corner dew point temperature (°C)

(see chapter 6.4 Dew point temperature measurement)

Waiting for the results

The general rule is to wait until the result stabilizes i.e. it practically stops changing.

Waiting time is proportional to the difference between the temperature of the instrument and the temperature of the surrounding air. Correct results can be obtained no sooner than the temperature of the instrument's case is equal to the temperature of the surrounding air.

If the temperature of the case (and the temperature of the air inside the device around the sensors) is 1°C higher than the "real" temperature of the air in the room, the measured humidity will be 3% lower than the "real" one. Similarly if the temperature of the case is 1°C lower than the "real" one, the indicated humidity will be 3% higher than the "real" one. As you can see the influence of temperature on the accuracy is very significant. Accelerating the process of air exchange between the measuring chamber and the surroundings shortens the waiting time. This can be achieved by e.g. swinging the device in the air.

It is recommended to check the temperature every 10 - 15 minutes.

- 19 -

Coique

Danta

Diambi

Douka

Eucalyptus

Gerongang

Guatambu

Gum-tree

Hemlock

Hornbeam

Horse-cestnut

Hickory

Ilomba

Izombe

Jelutong

Juniper

Keruing

Kauri

Koto

Landa

Larch, europ.

Larch, jap.

Larch, sibir.

Laurel, Chile

Limbali

Lime

Laurel, Indian

Louro, vermecho

Jacareuba

Gedu Nohor

Europen-plane

Elm

Esia

Evino

Eyong

Fraké

Guarea

Haldu

Cypresse

Daniellia

Madrono, Pacific

Mahagony, Kosipo

Mahagony, Tiama

Maple, Mountain

Magnolia

Makore

Manio

Manbarklak

Maple, soft

Menkulang

Merawan

Merbau

Mersawa

Moringui

Muninga

Mutenve

Oak, red

Oak, stone

Oak, white

Oak, grape

Oak, haft

Okan

Okwen

Olivillo

Opepe

Oziao

Paldao

Partidge

Pencil-wood,

afr. + virg.

Ovangkol

Padouk, afr.

Padouk, burma

Padouk, Manila

Nyatch Oak, jap.

Musizi

Myrtle

Maple, sugar

Meranti, yellow

Meranti, white

Fig. 3.2

4. Measurements of building materials moisture contents

The most commonly used method of measuring moisture contents in building materials (e.g. concrete, plaster, brick, gypsum) is based on the measurement of the resistance. Moisture Meter HYGROPEN is also based on that method.

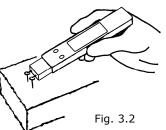
To measure (estimate) the moisture contents follow these steps:

- \succ turn the device on by pressing both SELECT and WOOD TEMP. simultaneously,
- \triangleright remove the cap protecting the needles.
- ≻ use SELECT to choose BUILD. MAT.
- hammer two nails (2-3 mm \geq thick) in the floor 15 mm apart,
- touch the heads of the nails with \geq the needles of the device and read the result

Measurement of moisture contents in very dry wood (below 10 %) requires extra care as it is very susceptible to interference. During the measurement the result may appear to "float" or "jump". The source of this interference are electromagnetic charges and electromagnetic fields. Often such measurements are conducted with very low humidity of surrounding atmosphere (below 30 % RH). Such conditions intensify the difficulties.

During the measurement of moisture contents in very dry wood please observe the following rules:

- \succ conduct the measurement away from sources of electromagnetic interference (e.g. away from engines, high voltage wires, walls with stray currents etc.),
- \geq do not move the device.
- do not walk by the device during ≻ the measurement.
- use thin needles (nails) as this \geq will assure best possible contact between them and the wood,
- \geq in extremely unfavorable conditions conduct the measurements on a grounded metal board or gauze and use a grounded armband.



Pyinkado	Satinwood
Quebracho	Snake wood
Blanco	Sucupira
Quebracho	Tali
colorado	Teak
Ramin	Tulipwood
Redcedar, western	Wacapou
Sandalwood	Wattle, black
Sapele	Wenge
Sasswood	Zapatero

Group 3 (G = 0.98)

Abura	Balsamo
Afcelia	Banga Wanga
Agathis	Basswood
Agba	Berlinia
Alder	Birch, yellow
Alstonia	Birch, meanness
Amazokoue	Blackwood, afr.
Amendoim	Blackwood, austr.
American -	Blue Gum
Mahagony	Bomax
Andiroba	Borneo Camphor-
Andoung	wood
Angelin	Brushbox
Angelique	Bruyere
Antiaris	Boire
Ash, americ.	Cabbage-bark,
Ash, jap.	black
Ash, meanness	Campeche
Aspe	Campherwood,
Assacu	real, afr.
Azobé	Canarium, afr.
Baboen	Cativo
Bahia	Chengal
Baitoa	Cherry
Balau	Chickrassy
Balsa	Cocobolo
	1

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If two consecutive readings are the same it can be assumed that the temperature inside the case and the temperature of the surroundings are the same and the results of humidity and temperature displayed by the instrument are correct.

Warning:

Avoid placing very cold HYGROPEN in rooms of high humidity. This may cause condensation on the case and sensors. Consequently an out of range sign (HI) will be displayed on the LCD. The sensors will not be damaged and after some time (when they dry off) the moisture meter will operate normally.

6. Examples of application

6.1 <u>Measurement of moisture con-</u> tents in concrete floor

The method of measuring moisture contents in building materials described in chapter 4 is not the only one. Another way is to measure humidity of air that is in equilibrium with the building material. Use transparent plastic foil (approx. 40 cm x 40 cm) to tightly cover the concrete floor at least 24h before the

measurement. There should be a considerable amount of air trapped under the foil (the foil can not cling to the floor). Seal the edges with tape.

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more water in the air (higher humidity) the higher the dew point temperature.

In certain tasks the knowledge of the current dew point temp. is crucial. An example of such task is painting steel structures with anticorrosion coating. Condensation may cause the paint to loose tack with the structure and flow down with gravity. For paint jobs a safe margin is 3°C, i.e. the temperature of the surface should be at least 3°C higher than the dew point temp. for the current conditions.

The knowledge of the dew point temp. is also useful for determining the source of moisture in walls (i.e. condensation or other external source).

6.5 <u>Measurement of moisture con-</u> tents in exotic wood types

The measurement of moisture contents in wood of exotic type should always be conducted with the following settings:

wood type – WOOD 2 (group 2), wood temp. – measured or estimated wood temperature.

Depending on the type of wood the result displayed by the device should be multiplied by the appropriate coefficient **G** given in Table 6.2.

Example: wood type Teak (group 2), displayed result: 12.2 %, real moisture contents:

 $12.2\% \times 0.88 = 10.7\%$

- After placing the HYGROPEN under the foil seal it with tape or Plasticine (fig. 6.1),
- leave HYGROPEN under the foil for at least 2 hours.

Interpreting the results

After 24 hours (or after 24 hours + 2 hours) turn the instrument on and use SELECT to choose AIR RH. Read the result (all this without removing the instrument from under the foil). If the result is lower than 75% RH, the floor is dry. Results between 75% and 85% can be considered acceptable. Results over 85% indicate that the floor is still wet.

6.2 <u>Measurement of moisture con-</u> tents in plaster

Measurements of moisture contents in plaster are most commonly done in order to check if the wall is dry enough to be painted.

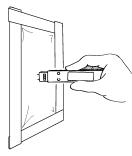
Use plastic foil (approx. 40 cm x 40 cm) to tightly cover the wall at least 24h before the measurement. Seal the edges with tape or Plasticine (clean the surface, fig. 6.2). This will allow for the moisture contents to equalize throughout the cross-section of the plaster.

Use SELECT to choose BUILD. MAT.

Pierce the foil and pin the needles of the instrument into the plaster. Read the result.

For oil based paints the results should not exceed 17.0 (also indicated by the DRY sign).

For emulsive paints results up to 20.0 are acceptable (also indicated by DRY or interchanging DRY and WET signs) All results above 20.0 (also marked by the WET sign) indicate that the wall is wet and requires additional time to dry.





6.3 <u>Surface temperature measure-</u> ment

Usually the measurement of surface temperature is done using thermometers with special probes. Moisture Meter HYGROPEN allows for an approximate measurement of the surface temperature. Use SELECT to choose AIR.TEMP., and remove the cap protecting the needles half way. Place the instrument on the surface LCD down. After some time (e.g. every 10 minutes) turn the instrument right side up, read the result and turn it back LCD facing the surface again. Repeat these steps until the result stabilizes. If two consecutive readings are the same the result is the temperature of the surface. Truthfully it is the temperature of the air approx. 1 cm over the surface.

The surface temperature measurement helps estimate the "distance" to the dew point temperature. It can be useful to evaluate the danger of water condensation on the surface. (See chapter 6.4 Dew point temperature measurement).

6.4 <u>Dew point temperature mea-</u> surement

To measure dew point temperature use SELECT to choose AIR TEMP. The LCD will present two numbers:

- > in the middle air temp. (°C),
- in the upper left corner dew point temperature (°C)

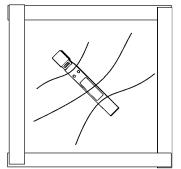
The instrument calculates the dew point temperature (°C) based on current relative humidity (%RH) and temperature (°C).

The dew point temperature is the temperature which causes the water contained in the air to condensate in form of dew, fog or white frost. The - 12 -

If it is possible leave HYGROPEN under the foil for the whole time (fig. 6.1).

Correct results can also be obtained without leaving the HYGROPEN under the foil for the whole 24h. It can be placed there later. However three conditions must be met:

while placing the HYGROPEN under the foil do it in a way that will minimize the exchange of air between the volume trapped under the foil and the surroundings.





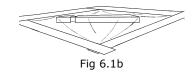


Table 6.2 EXOTIC WOOD TYPES, G COEFFICIENT VALUES

Group 1 (G = 0.88)

Chipboard	Gonzales Alves
(phenolic resin	Parana Pine
bonded)	Zebrano

Group 2 (G = 0.88)

Assegai	Indian-Rosewood
Avodiré	Iroko
Box-tree	Jarrah
Brazilian-	Karri
rosewood	Kempas
Chipboard (urea	Kokrodua
bonded)	Mahagony, Khaya
Cedar, white +	Mahagony, Sapelli
red	Massaranduba
Cocuswood	Mecrusse
Columbian pine	Moabi Mora
Cypress, southern	Mucarati
Dahoma	Muhimbi
Dogwood Doug-	Muhuhu
lasie	Mukulungu Mukusi
Ebony, afr. +	Niove
asiat.	Nyankom
Ebony, macassar	Obeche
Europen aspen	Okoume
Freijo	Olive tree
Goncalo	Ozouga
Groupie	Pear
Greenheart	Persimmon
Guaycan	Pillarwood
Hardboard	Pink Ivory wood
Idigbo	Pockholz



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